

Friday, June 17, 2016 8:25:07 AM

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Accept

Setup Start *NS1*

Stop *NS2*

Start Date: 6/13/2016 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 6/17/2016 **Req'd Qty:** 2.00 ***~***

Customer:

Reference:

Approvals: Process Plan: ML5 Date: **JUN 17 2016** Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 147881

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147881

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Item ID: D3290-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Replacement Exterior Window For -111
Start Date: 6/13/2016 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/17/2016 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: ST433	0.00				2			
180						DAS			
Packaging	Memo	0.00				6			
Packaging						9-89		JUL 15 2016	
190	QC21- Final Inspection - Work Order Release	0.00							
190						DAS		JUL 15 2016	
QC	Memo	0.03				21			
Quality Control						9-89			

DAS
21
9-89 **JUL 15 2016**

Picklist Print

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Work Order ID: 147881

147881

Parent Item: D3290-041

D3290-041

Parent Item Name: Replacement Exterior Window For -111

Start Date: 6/13/2016

Required Date: 6/17/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP B05.05.25Added Step 11KJ/JLM
IPP C06.05.09Ecn 798 EC
IPP Rev:D Now on Waterjet 06-06-16 JLM
IPP rev E rev C dwg 07.09.28 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3290-1		Manufactured	No			150	Each	19.0000	1	2			DAS 07 9-89
D3290-1									**				
Frame													

Location	Loc Qty	Loc Code
ST213	1	
145085	1	
ST432	18	
145455	12	
145592	6	

D2126		Manufactured	No			150	f	500.0000	6.5	13			DAS 07 9-89
D2126									**				
Locking Seal (per Foot)													

Location	Loc Qty	Loc Code
ST414	500.0000001	
129650	0.00000012	
144146	500	

D3290-3		Manufactured	No			150	Each	5.0000	1	2			DAS 07 9-89
D3290-3									**				
Window													

Location	Loc Qty	Loc Code
ST432	5	
137694	2	
142850	3	